PY5021 - 4 Sensor Types (I)

J. M. D. Coey

School of Physics and CRANN, Trinity College Dublin

Ireland.

- I. Induction sensors
- 2. Semiconductor sensors
- 3. Thin film magnetic sensors



www.tcd.ie/Physics/Magnetism

Comments and corrections please: jcoey@tcd.ie

Sensor Types (I)

4.1 Induction sensors.

Search coil, sensitivity. Fluxgates, core designs, numerical analysis of a fluxgate, miniaturization. Ilustration of space-borne and laboratory instruments

4.2 Semiconductor sensors

Classical B² magnetoresistance, analysis of multiband MR in terms of mobility. InAs, InSb. Hall effect. Silicon, Integrated Hall sensors. InAs 2deg sensors. Magnetodiodes and magnetotransistors.

4.3 Thin-film magnetic sensors

AMR effect. AMR sensor design, commercial AMR bridges. GMR effect, GMR sensor stacks, exchange bias, sensitivity, crossed anisotropy, GMR sensor design, high-frequency response, CIP and CPP GMR. TMR effect, TMR sensor stacks, AIO_x and MgO barriers, coherent and incoherent tunneling, TMR sensor design considerations, resistance, sensitivity, high-frequency response. GMI effect. Implementation of GMI sensors as wires and thin films. Commercial 3-axis GMI sensors.

Sensor	Principle	Detects	Frequency	Field (T)	Noise	Comments
Coil	Faraday's law	dΦ/dt	10 ⁻³ - 10 ⁹	10 ⁻¹⁰ - 10 ²	100 nT	bulky ,absolute
Fluxgate	saturation	Н	dc - 10 ³	10 ⁻¹⁰ - 10 ⁻³	10 _P T	bulky
Hall probe	Lorentz f'ce	В	dc - 10 ⁵	10 ⁻⁵ - 10	100 nT	thin film
MR	Lorentz f ce	B ²	dc - 10 ⁵	10 ⁻² - 10	10 nT	thin film
AMR	spin-orbit int	Н	dc - 10 ⁷	10 ⁻⁹ - 10 ⁻³	10 nT	thin film
GMR	spin accum.n	Н	dc - 10 ⁹	10 ⁻⁹ - 10 ⁻³	10 nT	thin film
TMR	tunelling	Н	dc - 10 ⁹	10 ⁻⁹ - 10 ⁻³	l nT	thin film
GMI	permability	Н	dc - 10 ⁴	10 ⁻⁹ - 10 ⁻²		wire
MO	Kerr/Faraday	Μ	dc - 10 ⁵	10 ⁻⁹ - 10 ²	ΙpΤ	bulky
SQUID It	flux quanta	Φ	dc - 10 ⁹	10 ⁻¹⁵ - 10 ⁻²	l fT	cryogenic
SQUID ht	flux quanta	Φ	dc - 10 ⁴	10 ⁻¹⁵ - 10 ⁻²	30 fT	cryogenic
NMR	resonance	В	dc - 10 ³	10 ⁻¹⁰ - 10	l nT	Very precise

4.1 Induction sensors

4.1.1 Search coil

Inductive sensors detect an emf in a coil proportional to the rate of change of flux, according to Faraday's law:

 $\mathcal{E} = -d\Phi/dt$

A search coil with *n* turns of area \mathcal{A} , is removed from a region where the field is B' to an region where the field is ≈ 0 . $ndB\mathcal{A}/dt = \mathcal{E}$; $n\mathcal{A}\int_0^{B'}dB = n\mathcal{A}B' = \int_0^{\infty}\mathcal{E} dt$ = $\int_0^{\infty} IRdt = R \int_0^{Q} dq = RQ$ where total Q is the total charge passed, measured with an integrating voltmeter.



4.1.2 Rotating coil fluxmeter

Again:

$$\mathcal{E} = -d\Phi/dt$$

A search coil with *n* turns of area \mathcal{A} , is rotated at frequency *f*



 $\mathcal{E}(t) = n\mathcal{A}B\cos 2\pi ft$

Operates at ~ 100 Hz

Use lockin detection to measure a uniform field, in a narrow bandwidth of Johnson noise around *f*.

Ignore L, C.



4.1.3 Inductive heads

Inductive read/write heads were widely used until 1990 in magnetic recording



The magnetic circuit is often composed of an insulating soft ferrite ring (soft iron is unsuitable unless it is made of very thin laminations because of the eddy currents that would be induced at high data rates).

read/write head

If the yoke has a very high relative permeability, the *H*-field in the soft material is negligible, and the only contribution to the integral comes from the airgap. $H_gg = nI$

In general the deep gap field $H_g = \varepsilon n I/g$

 ϵ is < I, to take account of core flux loss.

Provided z > 0.2g the field is given by the Karquist equations

$$H_{x} = (H_{g}/\pi) \{ \tan^{-1}[(g/2 + x)/z] + \tan^{-1}[(g/2 - x)/z] \}$$
$$H_{z} = (H_{g}/2\pi) \ln \{ [(g/2 - x)^{2} + z^{2}]/[(g/2 + x)^{2} + z^{2}] \}$$





Used as a sensor, the inductive head is an efficient flux collector, which is concentrated through the head windings. The flux can be calculated by reciprocity as

$$\Phi(x) = (\mu_0/l) \int H(r' + x) M(r') d^3r'$$
 (1)

where M(x) is the magnetization pattern of the medium and H is the field produced by the head when a current I is passed.

 $d\Phi/dt$ gives the induced emf in the coil.

4.1.4 Fluxgates

Fluxgates depend on the nonlinear saturation of the magnetization of a soft magnetic core in an ac field. Two identical cores (or a single bar or toroidal core) have oppositely wound ac field windings. A parallel applied field leads to longer saturation of one of the cores, producing an ac signal at twice the frequency, linear in H.





Fluxgates are bulky but sensitive, reliable and impervious to radiation. Used, for example, in space.



The signal at 2f is detected using a lock-in detector; Alternatively, the output can be used in a null field mode with a coil to compensate the external field. Pairs of fluxgates are used as gradiometers



Core designs with $\mathcal{N} \approx 0$. Use permalloy, with $\chi > 10,000$ for ease of saturation. Typical range 0 - 50 μ T, Sensitivity ≤ 1 nT.

4.2 Semiconductor sensors

4.2.1 Classical magnetoresistance

The simplest Lorentz force device is a semicoductor or semimetal which exhibits classical positive B^2 magnetoresiatance. High-mobility semiconductors such as InAs and InSb show large effects (~ 100 % T⁻¹). Field is applied perpendicular to the semiconductor slab, and it is possible to achieve a desired resistance by patterning a series of metallic contacts. Electrons must complete part of a cyclotron orbit before scattering. $\omega_c \tau > 1$. There is no effect for the free-electron gas; interband scattering is essential.



The sensors are nonlinear, two-terminal devices providing a good response in large fields. They have been used as position sensors in brushless dc permanent magnet motors.

4.2.2 Hall effect

Effect discovered by Edwin Hall in 1879



Hall voltages linear in field are produced in semiconductor plates, especially Si and in 2deg GaAs/GaAlAs structures. These are four-terminal devices, and the current source and high-gain amplifier are often integrated on a chip.

Used for secondary field measurements – each probe must be calibrated — and as proximity sensors. About two billion are produced each year.



geartooth sensor



Hall probe

Variable-reluctance sensor based on a permanent magnet.



proximity switches



voltage sensor



current sensor



Hall ICs

Resistivity tensor for isotropic material in a magnetic field:



 ρ_{xy} is the Hall resistivity.



4.3 Thin film ferromagnetic sensors4.3.1 Anisotropic magnetoresistance (AMR)



Discovered by W. Thompson in 1857

 $ρ = ρ_0 + Δρ cos^2 θ$

Magnitude of the effect $\Delta\rho/\rho$ < 3% The effect is usually positive; $\rho_{||}$ > ρ_{\perp}

AMR is due to spin-orbit s-d scattering

High field sensitivity is achieved in thin films of soft ferromagnetic films such as permalloy ($Fe_{20}Ni_{80}$).

Soft adjacent layer (SAL) magnetized by the sense current in the AMR film, creates a stray field H_{sal}







Note: I. The response is linear around zero sense field.

2. Very large current densities (~ 10^{11} A/m²) are needed to bias the SAL.

4.2.2 Planar Hall effect

Planar Hall effect is a variant of AMR; $\rho_{\parallel} \neq \rho_{\perp} = \rho_{\parallel}$ is when $j \parallel M \dots$



 $E_{||} = \rho_{||} j_x \cos\theta \qquad E_{\perp} = \rho_{\perp} j_x \sin\theta$

Components of electric field parallel and perpendicular to the current are $E_x = E_{||}\cos\theta + E_{\perp}\sin\theta$, $E_y = E_{||}\sin\theta - E_{\perp}\cos\theta$ $E_x = j(E_{||}\rho_{\perp} + \Delta\rho\cos^2\theta)$ $E_y = j \Delta\rho \sin\theta \cos\theta$ Hence

 $V_{pH} = j w \Delta \rho \sin \theta \cos \theta$

The biggest effect is when θ changes from 45 to 135 degrees. Since $\sin\theta \propto H$, $V_{pH} \approx H$



4.3.3 Giant magnetoresistance.



Peter Grunberg and Albert Fert;



10⁹ GMR sensors per year



Implementation in hard disk drives 1998

Nobel Prize 2007



Mott's Two-current model. Distinct resistancer parallel \uparrow and \downarrow current flows.



Spin valve



$$MR_{max} = \frac{(R_{ap} - R_p)}{R_p} = \frac{(G_p - G_{ap})}{G_{ap}}$$

GMR spin valve

Exchange-biased stack

Exchange Bias.

Discovered by Mieklejohn and Bean; 1956 'A new type of magnetic anisotropy has been discovered, which is best described as exchange anisotropy. This anisotropy is a result of an interaction between an antiferromagnetic material and a ferromagnetic material'





Rotational hysteresis of the same particles

Shifted hysteresis loop of Co particles measured on field cooling in 1 T to 77 K



The effect of exchange bias on the hysteresis loop of a ferromagnetic layer coupled to an antiferromagnetic layer. The red arrow in the AF-layer shows the direction of the exchange field, which need not coincide with the antiferromagnetic axis. The loop on the left is measured with the applied field in this direction; the one on the right with the applied field in the perpendicular direction.

It is as if an effective field $H_{eff} = H + H_{ex}$ is acting on the film; $H_{ex} \approx 4 \text{ kA/m}; \quad \mu_0 H_{ex} \approx 50 \text{ mT}$



$$E_y = -\mu_0 M_P H_y \cos(\pi/2 - \phi) - K_{ex} \cos\phi + K_u \sin^2\phi$$

The energies are better written per unit area of film as exchange bias scales with the area. $K_{ex} = \sigma/t_n$ The energy per unit area is:

$$E_{\mathcal{A}} = -\mu_0 M_p H t_p \cos \phi - \sigma \cos \phi + K_u t_p \sin^2 \phi$$

The corresponding field is $E_A/\mu_0 M_p t_p$

 $\begin{array}{ll} \text{Minimize } \mathsf{E}_{\mathsf{A}} & \sin\phi[\cos\phi + (\sigma/2K_ut_p) + (M_pH/2K_u)] = 0 \\ \text{Switching occurs when } \phi = \pi/2; & \mathsf{H} = \mathsf{H}_{\mathsf{ex}} = -\sigma/\mathsf{M}_{\mathsf{p}}\mathsf{t}_{\mathsf{p}} & \text{Perpendicular anisotropy field } \mathsf{H}_{\mathsf{a}} = (\sigma + 2\mathsf{K}_{\mathsf{u}}\mathsf{t}_{\mathsf{p}})/\mu_0\mathsf{M}_{\mathsf{p}}\mathsf{t}_{\mathsf{p}} \end{array}$

Dependence on layer thickness

There is a threshold t_{af} necessary for exchange bias to become effective; t_{crit}K_{as} $\approx \sigma$; t_{crot} = 10 nm, K_{af} = 20 kJ m⁻³ $\sigma \approx 0.2$ mJ m⁻²



Fig 8.14 The dependence of exchange bias on the thickness of the antiferromagnetic layer (left) and on the thickness of the ferromagnetic layer (right)

Table 8.2. Antiferromagnetic	Materials for Exchange	ge Bias
------------------------------	------------------------	---------

		$T_N(\mathbf{K})$	$T_b(K)$	$\sigma({ m mJ~m^{-2}})$
FeMn	fcc; four noncollinear sublarrices; S $ $ {111}	510	440	0.10
NiMn	fct; antiferromagnetic 002 planes, S $ $ a	1050 #	≈ 700	0.27
PtMn	fct; antiferromagnetic 002 planes, S $ $ c	975	500	0.30
RhMn ₃	triangular spin structure	850	520	0.19
$Ir_{22}Mn_{78}$	fct; parallel spins in 002 planes, S $ $ c	690	540	0.19
$\mathrm{Pd}_{52}\mathrm{Pt}_{18}\mathrm{Mn}_{50}$	fct; antiferromagnetic 002 planes	870	580	0.17
aTb ₂₅ Co ₇₅ *	$T_{comp} = 340 \text{ K}$	600	>520	0.33
NiO	parallel spins in 111 planes, S $\perp < 111 >$.	525	460	0.06
αFe_2O_3	canted antiferro-magnet, S ⊥c.	960		0.05

#Order-disorder transition

*Sperimagnetic; T_N is the Curie temperature.

Tb an irreversible tranition.

Exchange bias only becomes effective below a blocking temperature T_b which is considerably lower than T_N

Models for exchange bias

*Atomically flat antiferomagnetic surface.

A) could be spin compensated; $\sigma = 0$; B) could present one ferromagnetic plane; $\sigma = A/d \approx 200$ ml m⁻²



*Only about 1/1000 of the spins seem to participate in the exchange coupling.



Surface is inevitably rough. Regions of dimension L contain $(L/a)^2$ atoms. Uncompensated moment is that of $\sqrt{(L/a)^2}$ atoms. Hence L $\approx 1000a \approx 200$ nm. OK But these regions will themselves add randomly.

* Exchange bias may arise from defects of grain boundaries where there are frustrated spins

Models for exchange bias





* Interfacial coupling leads to perpendicular fm and afm axes. Coupling energy will be similar to that in a 90 degree domain wall; $(1/2)\sqrt{(KA_{af})} \approx 0.4 \text{ mJ m}^{-2}$



Fig. 8. 17 . An explanation of how the ferromagnetic and antiferromagnetic axes may couple perpendicular. There is a common [110] plane with antiferromagnetic coupling across it.



Fig. 8.18 . The interfacial magnetic configuration showing a spin flop in the antiferromagnet when the anisotropy of the antiferromagnet is small.



GMR spin valve

Exchange-biased stack



Exchange biased GMR spin valve







4.1 Spin valve sensors



For maximum sensitivity, the free layer should lie with its magnetization perpendicular to the pinned layer.

This can be done using shape anisotropy, or with a magnetic stray field created by permanent magnet elements.

Yoke-type sensor. Combined with flux concentration and frequency modulation, the sensitvity of spin valve sensors



approaches that of a SQUID.

Transfer curve of GMR spin valve









(b) antiferromagnétique (a) ferromagnétique (a) ferromagnétique T_{Ru} , nm

Ni80Co20/Ru/Ni80Co20

Fig 8.21 Oscillations of the exchange coupling between ferromagnetic layers as a function of the ruthenium spacer thickness

Fig. 8. 17 An experiment which demonstrates the oscillating spin polarization as a function of spacer thickness.



Fig 8.20 The aliasing effect

Best for af coupling is 0.8 nm Ru



Artificial Ferrimagnet

Table 8.3.Antiferromagnetic interlayerexchange coupling in multilayers

		t _s (nm)	$\sigma_{ex}(\rm mJ~m^{-2})$
Fe	Cu	1.0	-0.3
Fe	Cr	0.9	-0.6
Со	Cu	0.9	-0.4
Со	Ag	0.9	-0.2
Со	Ru	0.7	-5.0
Ni80Fe20	Ag	1.1	-0.01

3.3 Dipolar coupling

Néel orange peel coupling

A perfectly smooth film creates no stray field. Correlated roughness leads to orange-peel coupling



The orange-peel effect

$$\sigma_d = rac{\pi^2}{\sqrt{2}} rac{\delta_s^2}{l} \mu_0 M_s^2 \exp(-2\pi\sqrt{2}t_s/l)$$

With t_n , the spacer thickness - 5nm, roughness $\delta = 1$ nm, period I = 20 nm, the coupling is 0.03 mJ m⁻²



Chamber A: Metal Sputtering (6 guns + 1 ion gun) Chamber B: Oxide Sputtering (8 guns + 1ion gun) Chamber C: UHV E-beam (4 pockets) + Sputtering (1 gun)

The Shamrock sputtering tool



Sputtering

The most widely used method in thin-film growth. Reproducible, stable. Involves non-thermal transport based on momentum transfer from energetic ions, usually Ar^+ (mixed with G_2 or N_2 for reactive sputering

DC sputtering is used for metals. Target potential $\approx 200 \text{ V}$

Source-substrate distance \approx 10 cm.

 $P \sim 0.05$ - I Pa so the sputtered atoms undergo a few commissions before reaching the substrate.

Efficiency is improved using a magnetron cathods. Permanent magnets create a magnetic field at the target surface which causes the electrons to follow helical trajectories which increase the ionization efficiency.

Deposition rates are up to 10 nm s⁻¹

Best control by ion beam deposition



General ion-surface interaction processes

RF sputtering is used for insulators



Tunnel magnetoresistance (TMR)



3.6 Magnetic tunnel junctions



March 2010







Resistance of a magnetic tunnel junction composed of a CoFe and a Co film separated by a thin layer of amorphous AlO_x. The device is a pseudo spin valve as the two layers have different coercivities, as shown by the AMR measurements in the top two panels. (J. S. Hoodera, L. R. Kinder, T.M. Wong *et al., Phys. Rev. Letters*, 74, 3273 (1975).)







Ι



SSP Parkin et al, *Nature Materials* **3**, 862 (2004). S. Yuasa *et al*, *Nature Materials* **3**, 866 (2004).

First-generation devices use a nanolayer of disordered aluminium oxide as the tunnel barrier, giving TMR of up to 70% (dark blue).

Crystalline MgO barriers improve the sensitivity by a factor of four (red),

TMR > 200 %

Magnetoresistance is > 100%, 10 times as great as for GMR spin valves



MgO barrier as spin filter



• Majority channel tunneling is dominated by the transmission through a Δ_1 state.

• Minority spin Δ_5 state decays rapidly.

WH Butler et al Phys Rev B 63 054416 (2001)

Single MgO tunnel barrier



Amorphous CoFeB has to be crystallized in a post-deposition annealing step

I /f noise in MgO tunnel junctions



The I/f noise is independent of annealing temperature (TMR)

J. Schola et al Appl.Phys Lett 91 102505 (2007)

I /f noise in MgO tunnel junctions



G. Mathon et al. PRB 63 220403

$$\alpha = \frac{A f S_V(f)}{V^2}$$

 $\alpha_{\sf ap}$ > $\alpha_{\sf p}$

Majority carriers, $\Delta_1 k \sim 0$. Little contribution to noise

Minority carriers, $\Delta_5 k \neq 0$. Interaction with localized states in the barrier

MgO and AIO_x barriers compared





4.3.4 Giant magnetoimpedance.

GMI sensors are soft ferromagnetic wires (sometimes permalloy-plated copper wires) or films. An ac current is passed along the wire, and L is measured as a function of applied field. At high frequency, the skin depth < wire diameter. Permeability depends on f and H.



Very high field sensitivity, 10⁴ % mT⁻¹ is achievable Used in Wii games, three-axis compasses