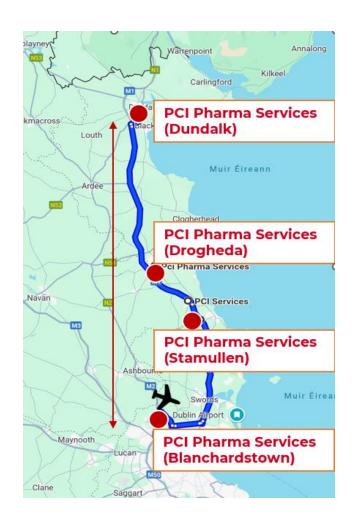


PCI Pharma Services

- ✓ CDMO
- ✓ Global Footprint
- ✓ Team +600 (Ireland)
- ✓ 4 Locations (East Coast)
- √ 8 Facilities
 - Commercial Packaging
 - Clinical S&D
 - Analytical Laboratory
- ✓ 2 Commercial MIA
- ✓ 1 Clinical IMP
- ✓ QP Certification
 - Commercial Supply Chains
 - Clinical Supply Chains





Good Deviation Trending

✓ Trend: A pattern detected from the examination of records or the output of statistically appropriate methodology.

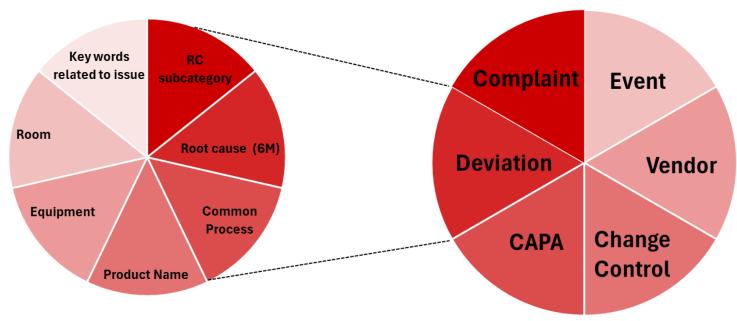


Recurrence: The repeat occurrence of the same event in a similar context due to the related root cause.

Frequency of Activity	Minimum Timeframe to Search
At least Daily	6 months
At least Weekly	12 months
At least Monthly	24 months
>Monthly or unsure	24 months



Good Deviation Trending





Record Level (Deviation):

Root cause category (6M)

Root cause subcategory

Common process

Product Name

Equipment

Room

Key word search

Trending/Linkage:

Events

Deviations

Complaints

CAPA

Vendor Non-conformance

Change Control

QMS Review Mechanisms

Record Level (Deviation)

Monthly QS Review

Biannual QMR (Site)

Customer QMR

Regulatory Inspections

PQR



What does Good Trending Look Like?

- ✓ Must be relatively straight forward to trend, system design.
- ✓ The QMS identifies True trends
- Data is understandable for internal and external stakeholders
- ✓ QP is aware in real time of emerging trends
- ✓ Appropriate CAPA identified
- ✓ CAPA effectiveness assessment to identify repeat trends



PCI Learnings

- ✓ Master Control does not have built in data analytics
- √Trending is a Manual process
- ✓ Raise a Trending CAPA

- ✓ Trending at record Level is part of the picture, linking across QMS is key
- ✓ Review of trends "in cold light of day" independent review can help detect trends
- ✓ Cross departmental review helps understand what the data is telling us

✓ As technology advances with Master Control the ability to pick up and link trends will become more automated.





What does Good Deviation Trending look like?

Presenter: Karen McCarthy, Site Quality Head





What we do at Johnson & Johnson Biotherapeutics Facility Cork







Technologies

- Biotechnology API Production
- Perfusion
- Fed Batch
- Purification

- Disposable Process Capabilities
- Commercial & Clinical









1,000L 2,000L 15,000L

What does Good Deviation Trending look like?



Thank You